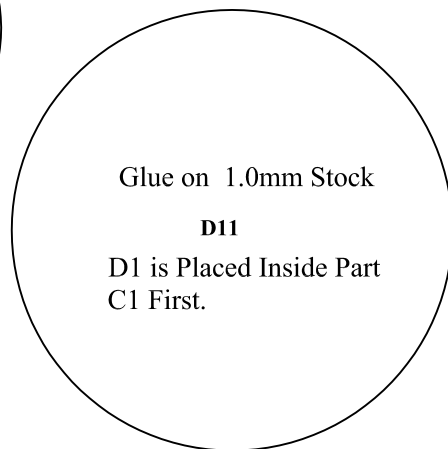
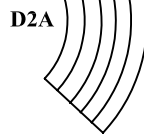
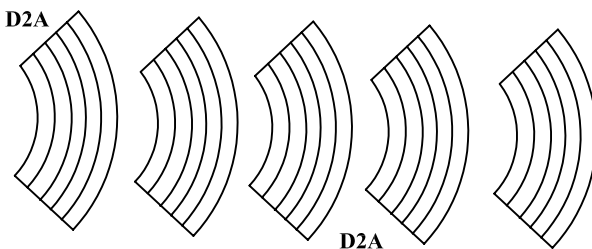


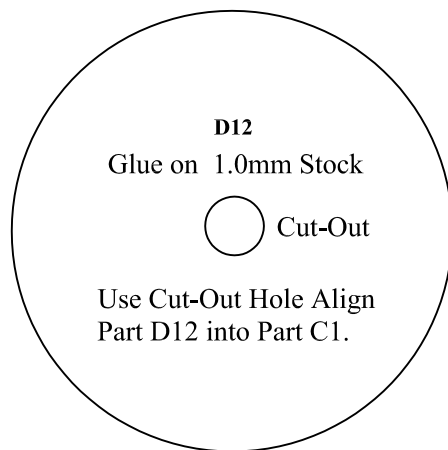
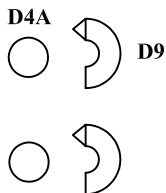
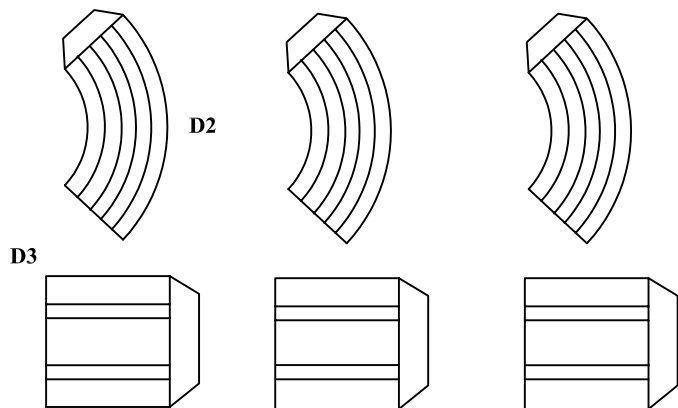
D1
Fold Parts
Around .5 mm
Stock

Cut-Out
Inner
Support
Forms
Holes

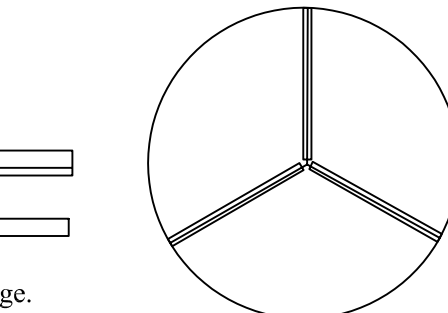
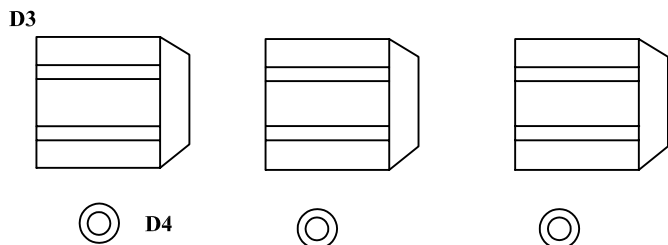
Internal Thruster Cone Parts



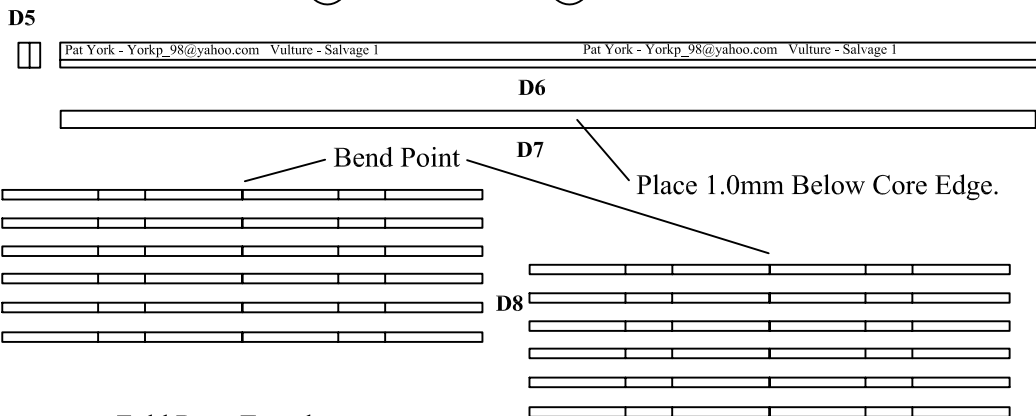
Glue on 1.0mm Stock
D11
D1 is Placed Inside Part
C1 First.



D12
Glue on 1.0mm Stock
Cut-Out
Use Cut-Out Hole Align
Part D12 into Part C1.



D13
Glue on 1.0mm Stock



Fold Parts Together.

Patrick D. York	
Detail Assembly	
D	03-01-2005